



#### **FSC CERTIFIED**

Certified, controlled and sustainable wood sources

#### LOWER IMPACT

50% lower CO2 emissions and water impact compared to generic Viscose

#### **ECO-RESPONSIBLE**

Use high environmental standard production process, contributing to a cleaner environment.

## SUPPLY CHAIN TRANSPARENCY

Traceable throughout the value chain

#### LENZINGTM ECOVEROTM

**LENZING™ ECOVERO™** is a viscose fibre derived from certified sustainable and renewable wood and pulp from controlled sources. LENZING™ ECOVERO™ assures the characteristics, versatility of viscose whilst manufactured responsibly, meets EU Ecolabel high environmental standards, traceable and has a low environmental impact.

# GENTLE ON SKIN TRACEABLE LOWER EMISSION

ECOVERO™ is traceable especially in manufacturing, focusing on compliance and quality. We trace our products by identifying the origin through records and thus providing visibility across the supply chain. Certificates of materials, origins, and purchase order numbers are available to link each stage back to their sources within the supply chain. Traceability shows the authentication of manufacturing.

**Efficient moisture regulation** - The cellulosic fibers of Ecovero are structured to regulate the absorption and release of moisture, which the fiber can absorb four times its weight in water.

**Organic & Biodegradable** - It comes from an organic source, wood pulp, it can fully incorporated back into nature in a few months in a landfill.

#### LENZING™ ECOVERO™ QUALITIES



At Novetex, we combine the innovative and renewable LENZING™ fibers with our spinning expertise, to produce a range of blends that optimize the properties of the fiber. Our range of qualities containing LENZING™ ECOVERO™ fibres delivers the most relevant and commercially viable fibres for performance wear to interiors, optimizing the characteristics of LENZING™ ECOVERO™ fibres.

#### Perusal | Machine Washable

2/36nm
50% Recycled Polyester 30% ECOVERO™ Viscose
20% Merino Wool

#### Subdue | Machine Washable

2/48nm

55% Cotton 30% ECOVERO™ Viscose 10% Nylon 5% Cashmere

\*HANG TAG CAN BE OFFERED BY LENZING™





Perusal - RYH

#### ■ **Subdue** 2/48NM 55% COTTON 30% ECOVERO™ VISCOSE 10% NYLON 5% CASHMERE - **MACHINE WASHABLE**



#### TENCEL™ LYOCELL

TENCEL™ Lyocell is produced by environmentally responsible processes from the sustainably sourced natural raw material wood. TENCEL™ Lyocell brings natural comfort and a versatile fibre, blendable with natural fibres to enhance the aesthetics and functionality of fabrics. TENCEL™ Lyocell's unique properties are its **strength**, efficient moisture absorption, and long-lasting softness.

#### MOISTURE ABSORPTION **GENTLE ON SK** STRENGTH

#### TENCEL<sup>™</sup> LYOCELL QUALITIES



Dash | Machine Washable 2/48nm 50% COOLMAX® EcoMade Polyester

50% TENCEL™ Lyocell

Monarch | Machine Washable

2/30nm 60% Organic Cotton 35% TENCEL™ Lyocell 5% Yak Hair

\*HANG TAG CAN BE OFFERED BY LENZING™

Lenzing

#### FSC CERTIFIED

Responsibly sourced wood and pulp

#### **BREATHABLE**

Gently embrace your body with naturally manage the transportation of moisture

99%
Recovery rate of solvent during the solvent-spinning process to be recycled and reused

#### BIODEGRADABLE

To assure low environmental impact throughout their lifecycle



#### REFIBRATM LYOCELL

LENZING™ Lyocell fibres with REFIBRA™ technology upcycles cotton scraps from garment production and transformed them into cotton pulp. Combined with wood pulp and raw material, it is transformed into a new virgin TENCEL™ **Lyocell** fibers ready to be blended with our eco-friendly yarns and premium quality fibres to make fabrics and garments.

#### THE GOOD LOOP CIRCULAR ECONOMY

Combining the unique physical properties of TENCEL™ Lyocell fibres with REFIBRA™ technology brings quality, performance, versatility, and the benefit of achieving circularity through diverting tons of cotton scraps from the waste stream.

#### REFIBRA™ LYOCELL **QUALITIES**



Panorama | Machine Washable 2/36nm

60% REFIBRA™ Lyocell 40% Extrafine Merino Wool

\*HANG TAG CAN BE OFFERED BY LENZING™

Lenzina

#### **Panorama** 2/36NM 60% REFIBRA™ LYOCELL 40% EXTRAFINE MERINO WOOL - **MACHINE WASHABLE**



Panorama - RFDH

#### **Monarch** 2/30NM 60% ORGANIC COTTON 35% TENCEL™ LYOCELL 5% YAK HAIR - MACHINE WASHABLE



#### COOLMAX® ECOMADE

coolmax® EcoMade delivers both performance and sustainability attributes. Made from 100% textile waste or recycled PET bottles, this polyester fiber is designed to provide year-round comfort to many types of apparel whilst reducing the impact on the environment compared with conventional polyester. This versatile fiber helps the wearer stay cool and comfortable during any activity.

#### SUSTAINABLE MOISTURE-WICKING COOLING PERFORMANCE

The COOLMAX® EcoMade technology is **ideal for outdoor apparel including activewear** and performance due to its' permanent **moisture-wicking performance**.

COOLMAX © EcoMade keeps the wearer cool and dry through transporting moisture away from the body. Blending COOLMAX® EcoMade with other natural fibres offers different performance levels to appeal to outdoor enthusiasts and athletes dependent on the blending fibre and spinning techniques.

COOLMAX® EcoMade is applicable in almost any garment type from socks, activewear, performance, and outdoor apparel to meet a broad range of consumer needs.

In addition, choosing fibres made from textile waste help achieve a circular economy and reach sustainable goals.

#### 25%

Reduction of CO2 emissions vs conventional polyester production

### SUSTAINABLE INNOVATIONS

Fibres made from textile waste

#### COOL AND DRY

Keeping wearer comfortable

HIGH PERFORMANCE & ACHIEVE CIRCULAR

# COOLMAX® ECOMADE ALL SEASON

COOLMAX® EcoMade ALL SEASON technology is engineered to offer sustainable year-round comfort. Made from 100% post-consumer recycled resources, this versatile fiber helps the wearer stay cool when it's warm and warm when it's cool by using an innovative combination of fibers.

#### COOLMAX® ECOMADE/ ECOMADE ALL SEASON QUALITIES

#### Escalate | Machine Washable

2/48nm 60% Organic Cotton 40% COOLMAX® EcoMade Polyester

#### Dash | Machine Washable

2/48nm 50% COOLMAX® EcoMade Polyester 50% TENCELL™ Lyocell

#### **Boost** | Machine Washable

2/32nm 60% Cotton 40% COOLMAX® EcoMade All Season Polyester

\*HANG TAG CAN BE OFFERED BY The LYCRA Company











How COOLMAX ® EcoMade technology is made from 100% recycled textile waste





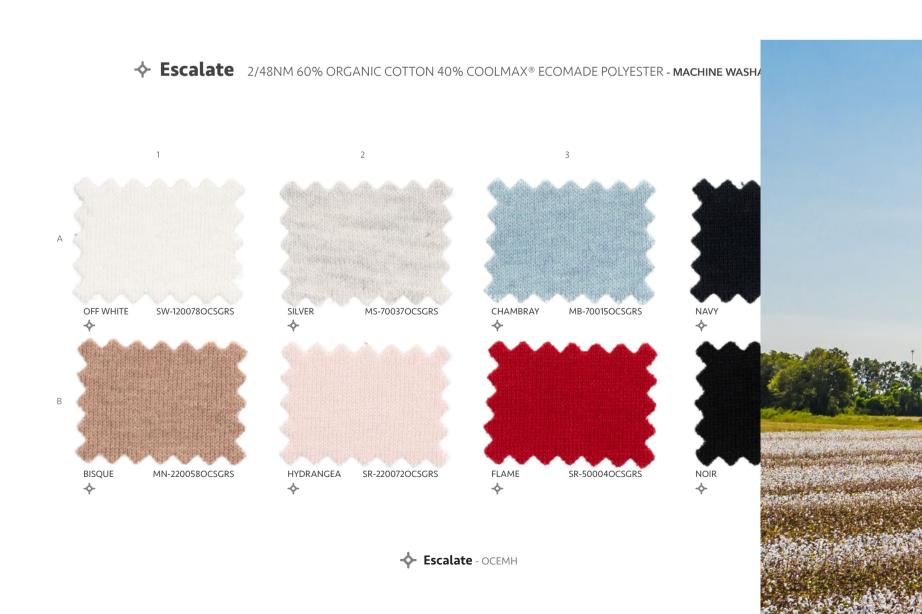




#### **Dash** 2/48NM 50% COOLMAX® ECOMADE POLYESTER 50% TENCEL™ LYOCELL - **MACHINE WASHABLE**



**Dash** - COMH



#### **ORGANIC COTTON**

Cotton is the most cultivated textile fibre in the world. Choosing organic cotton is one of the **most impactful** solutions to improve the sustainability initiatives of textiles and clothing manufacturing.

# SOFT STRENGTH CIRCULAR ECONOMY

Organic cotton farming reduces the harmful impact of pesticides on the land and waterways is eliminated, therefore soil fertility and biodiversity are increased. The organic process has been improved to control water usage and reduce contamination and excess wastage.

Organic cotton prohibits toxic and synthetic agrichemicals, such as pesticides, defoliants, and fertilizers. Alongside this, prohibiting genetically modified seeds is also part of the organic cotton process.

Novetex sources the best organically certified cotton fibres and spins them to the most sustainable standards to produce premium quality organic cotton. Our organic cotton yarns have been developed for supreme softness, excellent strength with a luxurious finish.

Our organic cotton is **certified from cultivation**, **processing to the final product.** To be fully **accredited by GOTS**, our methods of processing fibres from first stages, such as handling through, to final stages such as dying, are **monitored**. **Guidelines must be maintained**.

## ORGANIC COTTON QUALITIES



Monarch | Machine Washable

2/30nm

60% Organic Cotton 35% TENCEL™ Lyocell 5% Yak Hair

#### Escalate | Machine Washable

2/48nm

60% Organic Cotton 40% COOLMAX® EcoMade Polyester















Savings from production of fertilisers







No toxic chemicals or pesticide



Certified & Traceable



PERUSAL 2/36NM 50% RECYCLED POLYESTER 30% ECOVERO™ VISCOSE 20% MERINO WOOL - MACHINE WASHABLE

SUBDUE 2/48NM 55% COTTON 30% ECOVERO™ VISCOSE 10% NYLON 5% CASHMERE - MACHINE WASHABLE

PANORAMA 2/36NM 60% REFIBRA™ LYOCELL 40% EXTRAFINE MERINO WOOL - MACHINE WASHABLE

MONARCH 2/30NM 60% ORGANIC COTTON 35% TENCEL™ LYOCELL 5% YAK HAIR - MACHINE WASHABLE



**DASH** 2/48NM 50% COOLMAX® ECOMADE POLYESTER 50% TENCEL™ LYOCELL - **MACHINE WASHABLE** ESCALATE 2/48NM 60% ORGANIC COTTON 40% COOLMAX® ECOMADE POLYESTER - MACHINE WASHABLE

SHIELD 2/28NM 50% COTTON 40% THERMOLITE® ECOMADE POLYESTER 10% MERINO WOOL - MACHINE WASHABLE

WREATH 2/27NM 60% MERINO WOOL 40% VILOFT® VISCOSE - MACHINE WASHABLE



#### DASH 2/48nm

50% Coolmax® Ecomade Polyester 50% Tencel™ Lyocell 14GG 1END

#### **ESCALATE**

2/48nm 60% Organic Cotton 40% Coolmax® Ecomade Polyester 14GG 1END

#### SHIELD

2/28nm 50% Cotton 40% Thermolite® Ecomade Polyester 10% Merino Wool 12GG 1END

#### WREATH 2/27nm

60% Merino Wool 40% Viloft® Viscose 12GG 1END

FREESTYLE 2/48NM 60% COTTON 40% VILOFT® VISCOSE - MACHINE WASHABLE

**BOOST** 2/32NM 60% COTTON 40% COOLMAX® ECOMADE ALL SEASON POLYESTER - MACHINE WASHABLE

**REVOLUTION** 2/32NM 50% COTTON 50% THERMOLITE® ECOMADE ALL SEASON POLYESTER - MACHINE WASHABLE



#### FREESTYLE

2/48nm 60% Cotton 40% Viloft® Viscose 14GG 1END

2/32nm 60% Cotton 40% Coolmax® Ecomade All Season Polyester 12GG 1END

#### **REVOLUTION**

2/32nm 50% Cotton 50% Thermolite® Ecomade All Season Polyester 12GG 1END



**VILOFT®** is the world's first flat cellulosic fibre, it is a **high-tech and sustainable fibre of viscose** guaranteeing a maximum level of comfort and **warmth** in apparel.

**VILOFT®** creates **air chambers** in the fabric thanks to its special fibre cross-section, thus providing pleasantly light garments which feel **noticeably soft and light as air** on the skin, as **VILOFT® fabric** consists of up to 70% air.

Manufactured in Germany from renewable materials and 100% biodegradable it also requires minimum water consumption and land use in comparison to cotton. Moreover, VILOFT® is produced by extracting cellulose from wood and reshaping it into fibres. VILOFT® is free of chemical residues, OKEO-TEX certified, and also available with FSC®/USDA biobased product certification.

# NATURAL WARMTH SUSTAINABLE VILOFT®QUALITY

**Wreath** | Machine Washable 2/27nm 60% Merino Wool 40% VILOFT® Viscose

**Freestyle** | Machine Washable 2/48nm 60% COTTON 40% VILOFT® Viscose







Moisture Management



Light and Airy



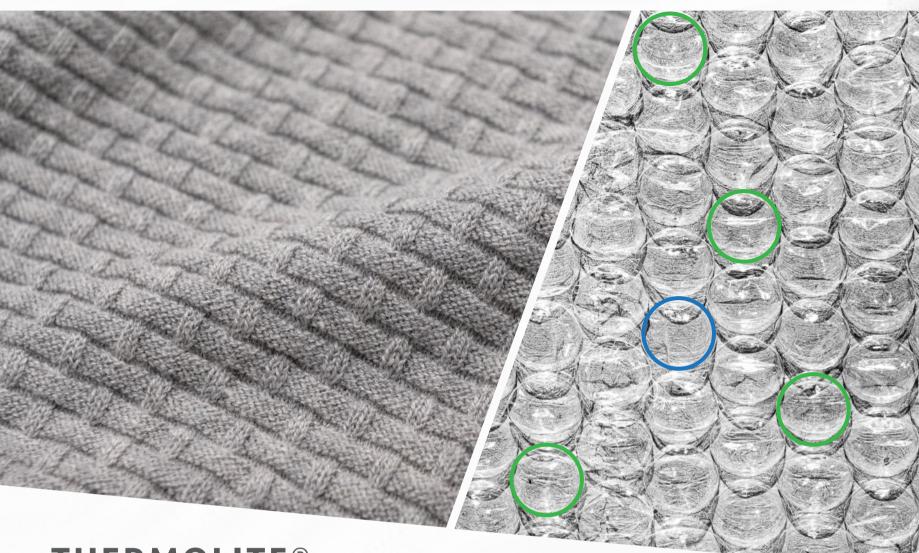
Insulation



Certified

#### Freestyle 2/48NM 60% COTTON 40% VILOFT® VISCOSE - MACHINE WASHABLE





#### **THERMOLITE® ECOMADE**

THERMOLITE® EcoMade technology adds a new dimension to sustainability, it provides lightweight warmth for cold weather apparel and gear due to its construction with functionality and insulation capability. Additionally, this technology is made with either 100% recycled PET bottles or 100% textile waste.

THERMOLITE® EcoMade keeps the wearer warm through its' insulating properties and is less bulky and lighter in weight ideal for outdoor enthusiasts.

Incorporating THERMOLITE® EcoMade made from recycled resources into products reduce waste and helps meet the consumer's need for more sustainable fashion.

#### **THERMOLITE® ECOMADE** ALL SEASON

Made from 100% post-consumer recycled resources, this innovative polyester fiber is designed to provide year-round comfort to many types of apparel. It provides insulation for lightweight warmth on cold days and helps keep cool and dry on hot days or while being active.

#### INSULATION PERFORMANCE SUSTAINABLE **THERMOLITE®**

ECOMADE QUALITY



**Shield** | Machine Washable

2/28nm

50% Cotton 40% THERMOLITE® EcoMade Polyester 10% Merino Wool

#### **Revolution** | Machine Washable

2/32nm

50% Cotton 50% THERMOLITE® EcoMade All Season Polyester

\*HANG TAG CAN BE OFFERED BY The LYCRA Company









weight



recycled resources

From 100%







Quick dry



Shield - TOH

#### **Wreath** 2/27NM 60% MERINO WOOL 40% VILOFT® VISCOSE - **MACHINE WASHABLE**



## SUSTAINABLE & FUNCTIONAL

•	PERUSAL					❖ FREESTYLE				
	RYH-SW RYH-MW RYH-MV RYH-MS RYH-SS RYH-SG RYH-MB RYH-MS	120078GRS 130033GRS 170059GRS 180106GRS 220008GRS 220079GRS 220079GRS 220095GRS	OFF WHITE SAND MAUVE SHADOW SLATE NOIR COOL MINT NEPTUNE SONIC SILVER	A1 B1 B2 A2 B4 A3 B3 A4		COVH-MN COVH-SR COVH-MW COVH-SW COVH-MS COVH-MS COVH-SR COVH-SY COVH-SY COVH-SS COVH-SS	30038 90143 130033 140021 160073 180022 180025 210034 220001 220004 220008 220020	CARAMEL ROSE PETAL SAND SNOW WHITE POOL LUNAR PEACH BLOSSOM MISTY ROSE CANARY MALLOW NOIR SPACE	D2 A3 C2 A1 B4 C1 C3 B3 A2 A4 D4	
						COVH-SS COVH-MS	220020 220021 220041	NOBEL IRON	D1 B1	
   	EVDH-MN EVDH-SW EVDH-MG EVDH-SS EVDH-SG EVDH-SR EVDH-MB	130164 180089 180124 220008 220049 220072 220086	TAPIOCA OPTIC WHITE EVERYGREEN NOIR FROG MINT HYDRANGEA NEPTUNE	A3 A1 B2 B4 B1 A2 B3	COVH-MS COVH-SG	220042 220079	BATTLESHIP COOL MINT	D3 B2		
	EVDH-MS	220094	ALUMINIUM	A4		TOH-MB	10139SLSGRS	MIDNIGHT	В3	
	PANORA RFDH-MS RFDH-MB RFDH-MS	MS 034SLS CHARCOAL B4 MB 60009SLS BLUE STEEL B2	B2		TOH-MN TOH-MN TOH-MS TOH-SW TOH-SS TOH-SR TOH-SB	11151SLSGRS 120034SLSGRS 120075SLSGRS 120078SLSGRS 220008SLSGRS 220072SLSGRS 220083SLSGRS	VENEAR ANGORA THUNDER OFF WHITE NOIR HYDRANGEA ICEBERG	A4 A1 A3 B1 B4 A2 B2		
	RFDH-SB RFDH-MG	140040SLS 140107SLS	MIDNIGHT STORM	B3 A4						
	RFDH-MN RFDH-SR	140134SLS 220072SLS	TUFFEL HYDRANGEA	A3 A2	■ WREATH					
	RFDH-SV 220090SLS LAVENDER  MONARCH			B1		DVH-MG DVH-SW DVH-MB DVH-MS DVH-MB	120004 120078 160134 210080 210081	BLUE STEEL OFF WHITE MINERAL CHIC SHADOW DENIM	A3 A1 A2 B3 A4	
(	CET-SW CET-MB CET-MN CET-MG CET-SS CET-SB	120078OCS 160134OCS 160141OCS 180035OCS 220008OCS 220083OCS	OFF WHITE MINERAL MIST MOONBEAM VINCENT NOIR ICEBERG	A1 B1 A2 B3 A4 B2		DVH-SS DVH-SR DVH-SV	220008 220072 220090	NOIR HYDRANGEA LAVENDER	B4 B1 B2	
	CET-MB CET-SV	220087OCS 220090OCS	LAPIS LAVENDER	B4 A3	/4	BOOST				
<b>₽</b>	DASH					BOXH-MN BOXH-SG BOXH-SY BOXH-SV BOXH-MS	80082GRS 190115GRS 220001GRS 220004GRS 220007GRS	FUDGE SACRAMENTO CANARY MALLOW MERCURY	B2 C2 A2 A3 B1	
	COMH-MB COMH-MS COMH-SS COMH-SG COMH-SR COMH-SB	MH-MG 70049GRS BARBOUR MH-MS 160087GRS SLATE MH-SS 220008GRS NOIR MH-SG 220049GRS FROG MINT MH-SR 220072GRS HYDRANGEA MH-SB 220083GRS ICEBERG	A3 B3 B1 B4 B2 A1 A2		BOXH-MB BOXH-SS BOXH-MS BOXH-SW	220020GRS 220021GRS 220042GRS 220043GRS	SPACE NOBEL BATTLESHIP ICE WHITE	B3 C1 C3 A1		
	COMH-MB	220087GRS	LAPIS	A4		REVOLU		FUDGE	D2	
	OCEMH-SR OCEMH-MB OCEMH-MS OCEMH-SW OCEMH-SS	229OCSGRS 50004OCSGRS 70015OCSGRS 70037OCSGRS 120078OCSGRS 220008OCSGRS 220058OCSGRS	NOIR	A4 B3 A3 A2 A1 B4 B1		TOEH-MN TOEH-SC TOEH-SV TOEH-SV TOEH-MS TOEH-MB TOEH-SS TOEH-MS TOEH-SW	80082GRS 190115GRS 220001GRS 220004GRS 220007GRS 220020GRS 220021GRS 220042GRS 220043GRS	FUDGE SACRAMENTO CANARY MALLOW MERCURY SPACE NOBEL BATTLESHIP ICE WHITE	B2 C2 A2 A3 B1 B3 C1 C3 A1	
		220072OCSGRS		B2						

#### **Revolution** 2/32NM 50% COTTON 50% THERMOLITE® ECOMADE ALL SEASON POLYESTER - MACHINE WASHABLE







Novetex is committed to sustainability,

we aspire to be one of the top destinations for the best sustainable yarn product.

We believe sustainable yarns and practices not only divert products from landfills but build tomorrow's new green environment and innovations with a circular economy.

Novetex is proud to introduce Sustainable Customize Choice - S.C.C., a fully customized platform for helping clients innovate to sustainability.

S.C.C embraces the key sustainable qualities for selection, clients reserve 100% rights to customize their distinctive sustainable choice. Engage with us to a more sustainable future.

RWS Wool Organic Cotton

Recycle Polyester/Nylon





















EcoVero





















## SUSTAINABLE & FUNCTIONAL

AW 23 / 24

#### Committed to Sustainability

All Autumn Winter Machine Washable qualities are approved by AATCC.

All qualities with recycled fibres, lenzing material, organic cotton, RWS wool are subjected to limited supply. Colours may vary from colour cards swatches and different dye lots.

Colours with sharing colour tabs are subjected to colour variation.

Each season our colours may vary, to guarantee your expectations, please advise our latest shade card.

Please contact us if you have any queries: ntx@novetex.com







# sustain & tunc tional

The sustainable and functional collection fuses premium sustainable and functional yarns delivering high performances of insulation to moisture wicking whilst blended with fibres made from organic cotton, recycled polyester to traceable regenerative wood and pulp fibre. Additionally spun with supreme natural fibres to present a collection of soft and luxurious finishing of yarns . We believe sustainable yarns and practices not only diverts products from landfills but help those to achieve a circular economy.

Novetex - Committed to Sustainability

# **aw** 23/24° sustainable & functional

PERUSAL 2/36NM 50% RECYCLED POLYESTER 30% ECOVERO™ VISCOSE 20% MERINO WOOL - Machine Washable

Available in 8 colours

SUBDUE 2/48NM 55% COTTON 30% ECOVERO™ VISCOSE 10% NYLON 5% CASHMERE - Machine Washable

Available in 8 colours

**PANORAMA** 2/36NM 60% REFIBRA™ LYOCELL 40% EXTRAFINE MERINO WOOL - **Machine Washable**Available in 8 colours

MONARCH 2/30NM 60% ORGANIC COTTON 35% TENCEL™ LYOCELL 5% YAK HAIR - Machine Washable

Available in 8 colours

DASH 2/48NM 50% COOLMAX® ECOMADE POLYESTER 50% TENCEL™ LYOCELL - Machine Washable

Available in 8 colours

**ESCALATE** 2/48NM 60% ORGANIC COTTON 40% COOLMAX® ECOMADE POLYESTER - **Machine Washable**Available in 8 colours

**SHIELD** 2/28NM 50% COTTON 40% THERMOLITE® ECOMADE POLYESTER 10% MERINO WOOL - **Machine Washable**Available in 8 colours

**WREATH** 2/27NM 60% MERINO WOOL 40% VILOFT® VISCOSE - **Machine Washable**Available in 8 colours

**FREESTYLE** 2/48NM 60% COTTON 40% VILOFT® VISCOSE - **Machine Washable**Available in 16 colours

**BOOST** 2/32NM 60% COTTON 40% COOLMAX® ECOMADE ALL SEASON POLYESTER - Machine Washable Available in 9 colours

**REVOLUTION** 2/32NM 50% COTTON 50% THERMOLITE® ECOMADE ALL SEASON POLYESTER - Machine Washable

Available in 9 colours

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www.novetex.com

e-Colour Card