

aw  
24|25

# sustainable & functional

Perusal • Subdue • Garnish • Panorama  
Monarch • Dash • Escalate • Shield  
Wreath • Inspire • Boost  
Revolution • Soulful • Passion

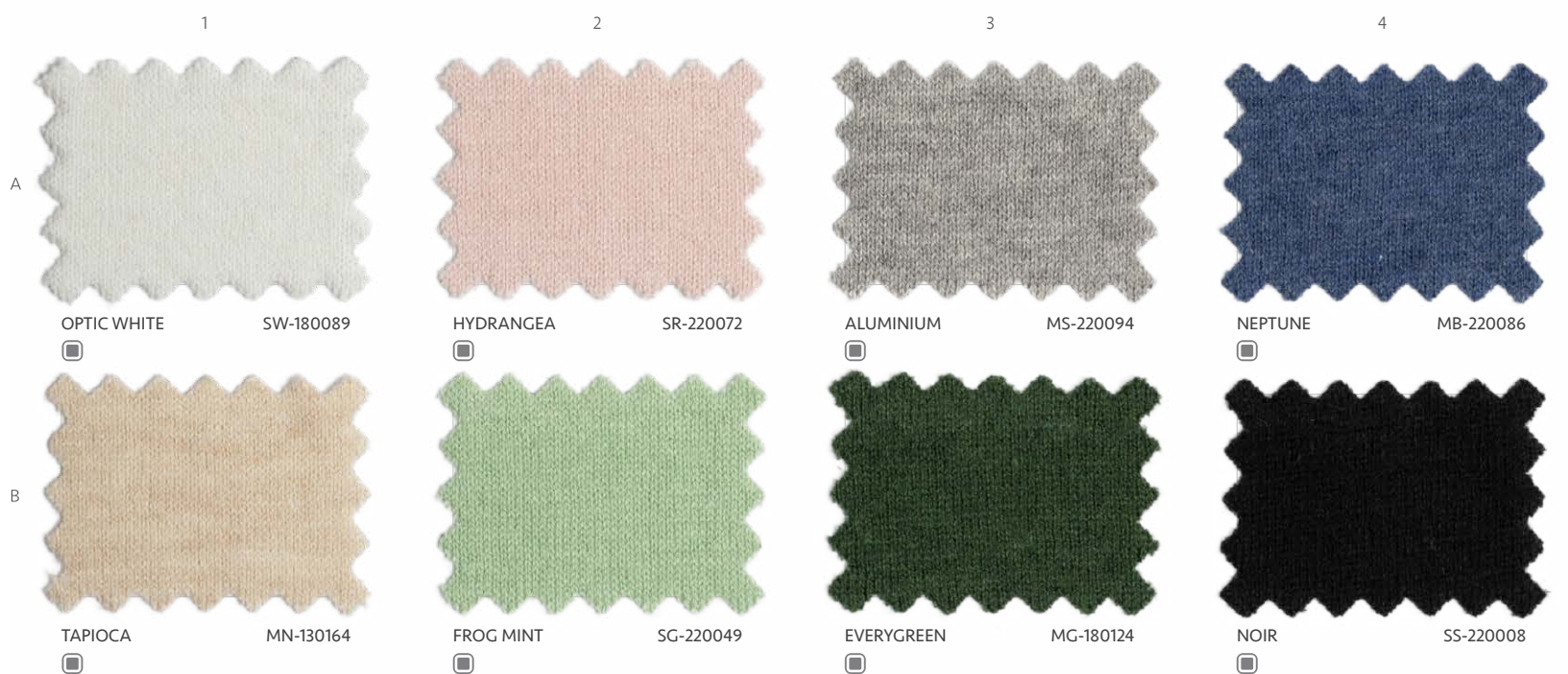
NOVETEX

◎ **Perusal** 2/36NM 50% RECYCLED POLYESTER 30% ECOVERO™ VISCOSE 20% MERINO WOOL - MACHINE WASHABLE



◎ **Perusal** - RYH

▣ **Subdue** 2/48NM 55% COTTON 30% ECOVERO™ VISCOSE 10% NYLON 5% CASHMERE - MACHINE WASHABLE



▣ **Subdue** - EVDH



❖ **Panorama** 2/36NM 60% REFIBRA™ LYOCELL 40% EXTRAFINE MERINO WOOL - MACHINE WASHABLE



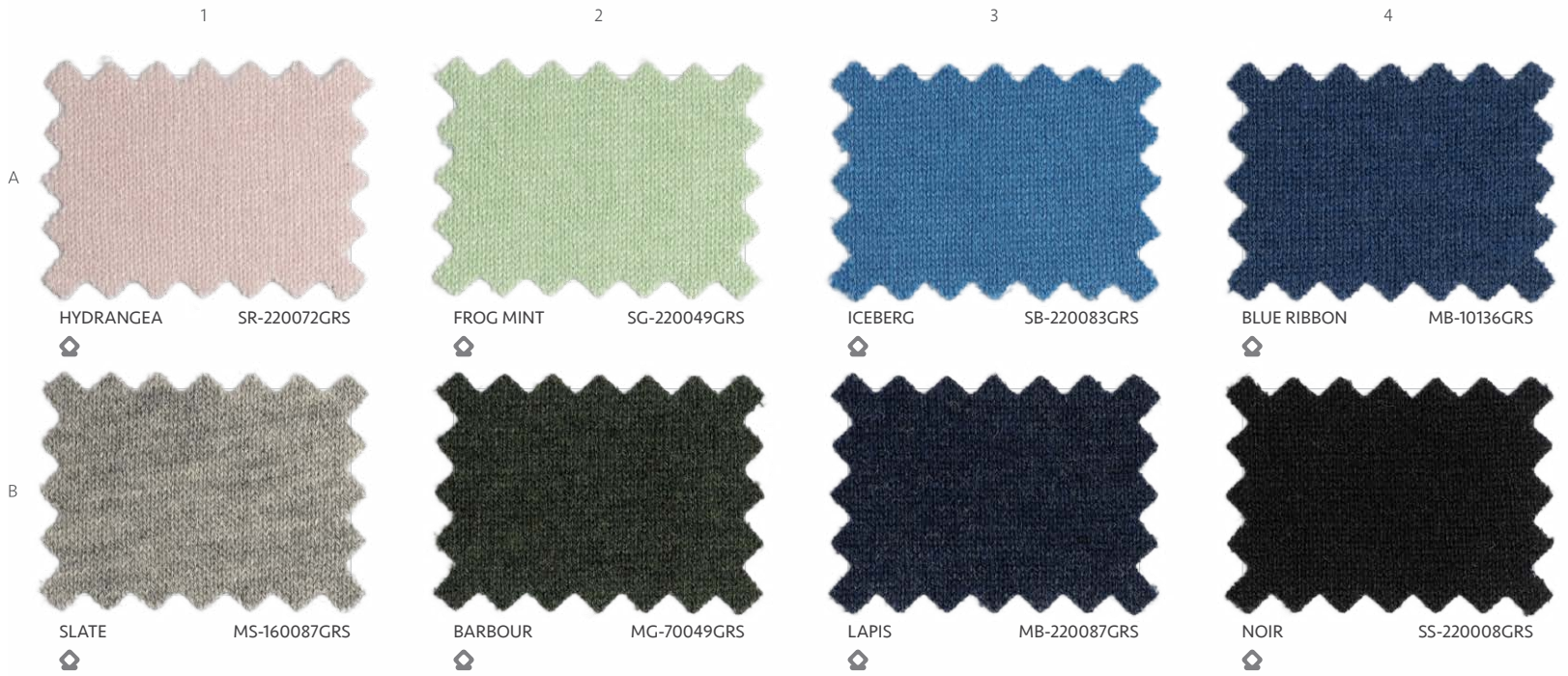
❖ **Panorama** - RFDH

▲ **Monarch** 2/30NM 60% ORGANIC COTTON 35% TENCEL™ LYOCELL 5% YAK HAIR - MACHINE WASHABLE



▲ **Monarch** - CET

**Dash** 2/48NM 50% COOLMAX® ECOMADE POLYESTER 50% TENCEL™ LYOCELL - MACHINE WASHABLE



**Dash - COMH**

**Escalate** 2/48NM 60% ORGANIC COTTON 40% COOLMAX® ECOMADE POLYESTER - MACHINE WASHABLE



**Escalate - OCEMH**

**PERUSAL** 2/36NM 50% RECYCLED POLYESTER 30% ECOVERO™ VISCOSE 20% MERINO WOOL - MACHINE WASHABLE

**SUBDUE** 2/48NM 55% COTTON 30% ECOVERO™ VISCOSE 10% NYLON 5% CASHMERE - MACHINE WASHABLE

**GARNISH** 2/32NM 65% ECOVERO™ VISCOSE 35% MERINO WOOL - MACHINE WASHABLE

**WREATH** 2/27NM 60% MERINO WOOL 40% VILOFT® VISCOSE - MACHINE WASHABLE



**PERUSAL**

2/36nm  
50% Recycled Polyester  
30% Ecovero™ Viscose  
20% Merino Wool  
14GG 1END

**SUBDUE**

2/48nm  
55% Cotton  
30% Ecovero™ Viscose  
10% Nylon 5% Cashmere  
14GG 1END

**GARNISH**

2/32nm  
65% Ecovero™ Viscose  
35% Merino Wool  
12GG 1END


**WREATH**



2/27nm  
60% Merino Wool  
40% Viloft® Viscose  
12GG 1END

CARE INSTRUCTIONS

**PERUSAL SUBDUE**  
**GARNISH WREATH**

 Machine washable, gentle cycle

 Do not bleach

  Dry flat, do not tumble dry

 Iron at medium setting

**PANORAMA** 2/36NM 60% REFIBRA™ LYOCELL 40% EXTRAFINE MERINO WOOL - MACHINE WASHABLE

**MONARCH** 2/30NM 60% ORGANIC COTTON 35% TENCEL™ LYOCELL 5% YAK HAIR - MACHINE WASHABLE

**DASH** 2/48NM 50% COOLMAX® ECOMADE POLYESTER 50% TENCEL™ LYOCELL - MACHINE WASHABLE

**SOULFUL** 2/50NM 80% COTTON 20% SMARTCEL™ SENSITIVE LYOCELL - MACHINE WASHABLE

**PASSION** 2/36NM 60% COTTON 20% MERINO WOOL 20% SMARTCEL™ SENSITIVE LYOCELL - MACHINE WASHABLE



**PANORAMA**

2/36nm  
60% Refibra™ Lyocell  
40% Extrafine Merino Wool  
14GG 1END

**MONARCH**

2/30nm  
60% Organic Cotton  
35% Tencel™ Lyocell  
5% Yak Hair  
12GG 1END

**DASH**

2/48nm  
50% Coolmax® Ecomade Polyester  
50% Tencel™ Lyocell  
14GG 1END

**SOULFUL**

2/50nm  
80% Cotton  
20% Smartcel™ Sensitive Lyocell  
14GG 1END


**PASSION**



2/36nm  
60% Cotton 20% Merino Wool  
20% Smartcel™ Sensitive Lyocell  
12GG 1END

CARE INSTRUCTIONS

PANORAMA MONARCH  
DASH SOULFUL PASSION

 Machine washable, gentle cycle

 Do not bleach

  Dry flat, do not tumble dry

 Iron at medium setting

**ESCALATE** 2/48NM 60% ORGANIC COTTON 40% COOLMAX® ECOMADE POLYESTER - **MACHINE WASHABLE**

**SHIELD** 2/28NM 50% COTTON 40% THERMOLITE® ECOMADE POLYESTER 10% MERINO WOOL - **MACHINE WASHABLE**

**INSPIRE** 2/28NM 50% MERINO WOOL 50% THERMOLITE® ECOMADE POLYESTER - **MACHINE WASHABLE**

**BOOST** 2/32NM 60% COTTON 40% COOLMAX® ECOMADE ALL SEASON POLYESTER - **MACHINE WASHABLE**

**REVOLUTION** 2/32NM 50% COTTON 50% THERMOLITE® ECOMADE ALL SEASON POLYESTER - **MACHINE WASHABLE**



**ESCALATE**

2/48nm  
60% Organic Cotton  
40% Coolmax® Ecomade Polyester  
14GG 1END

**SHIELD**

2/28nm  
50% Cotton  
40% Thermolite® Ecomade Polyester  
10% Merino Wool  
12GG 1END

**INSPIRE**

2/28nm  
50% Merino Wool  
50% Thermolite® Ecomade Polyester  
12GG 1END

**BOOST**

2/32nm  
60% Cotton  
40% Coolmax® Ecomade  
All Season Polyester  
12GG 1END


**REVOLUTION**



2/32nm  
50% Cotton  
50% Thermolite® Ecomade  
All Season Polyester  
12GG 1END

CARE INSTRUCTIONS

ESCALATE SHIELD INSPIRE  
BOOST REVOLUTION

 Machine washable, gentle cycle

 Do not bleach

  Dry flat, do not tumble dry

 Iron at medium setting



Shield 2/28NM 50% COTTON 40% THERMOLITE® ECOMADE POLYESTER 10% MERINO WOOL - MACHINE WASHABLE



Shield - TOH

Wreath 2/27NM 60% MERINO WOOL 40% VILOFT® VISCOSE - MACHINE WASHABLE



Wreath - DVH

**Inspire** 2/28NM 50% MERINO WOOL 50% THERMOLITE® ECOMADE POLYESTER - MACHINE WASHABLE



**Inspire - TDH**

**Boost** 2/32NM 60% COTTON 40% COOLMAX® ECOMADE ALL SEASON POLYESTER - MACHINE WASHABLE

**Revolution** 2/32NM 50% COTTON 50% THERMOLITE® ECOMADE ALL SEASON POLYESTER - MACHINE WASHABLE



**Soulful** 2/50NM 80% COTTON 20% SMARTCEL™ SENSITIVE LYOCELL - MACHINE WASHABLE



**Soulful** - SVOH

**Passion** 2/36NM 60% COTTON 20% MERINO WOOL 20% SMARTCEL™ SENSITIVE LYOCELL - MACHINE WASHABLE



**Passion** - LOSH

## ORGANIC COTTON

Cotton is the most cultivated textile fiber in the world. Choosing organic cotton is one of the **most impactful solutions to improve the sustainability initiatives of textiles and clothing manufacturing.**

## SOFT STRENGTH CIRCULAR ECONOMY

Organic cotton farming **reduces the harmful impact of pesticides on the land and waterways is eliminated**, therefore soil fertility and biodiversity are increased. The organic process has been improved to **control water usage and reduce contamination and excess wastage.**

Organic cotton prohibits toxic and synthetic agrichemicals, such as pesticides, defoliants, and fertilizers. Alongside this, prohibiting genetically modified seeds is also part of the organic cotton process.

Novetex **sources the best organically certified cotton fibers and spins them to the most sustainable standards to produce premium quality organic cotton.** Our organic cotton yarns have been developed for **supreme softness, excellent strength with a luxurious finish.**

Our organic cotton is **certified from cultivation, processing to the final product.** To be fully **accredited by GOTS**, our methods of processing fibres from first stages, such as handling through, to final stages such as dyeing, are **monitored. Guidelines must be maintained.**

## ORGANIC COTTON QUALITIES

### Monarch | Machine Washable

2/30nm

60% Organic Cotton 35% TENCEL™ Lyocell

5% Yak Hair

### Escalate | Machine Washable

2/48nm

60% Organic Cotton

40% COOLMAX® EcoMade Polyester



**-46%**  
CO<sub>2</sub>

Less carbon emission than conventional cotton



**-62%**  
Energy Use

Savings from production of fertilisers

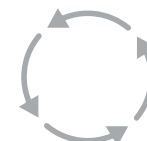


**-91%**  
H<sub>2</sub>O

Less water consumption



No toxic chemicals or pesticide



Certified & Traceable





## VILOFT®

VILOFT® is the world's first flat cellulosic fiber, it is a **high-tech and sustainable fiber of viscose** guaranteeing a maximum level of comfort and **warmth** in apparel.

VILOFT® creates **air chambers** in the fabric thanks to its special fiber cross-section, thus providing pleasantly light garments which feel **noticeably soft and light as air** on the skin, as **VILOFT® fabric** consists of up to 70% air.

**Manufactured in Germany from renewable materials and 100% biodegradable** it also requires **minimum water consumption and land use** in comparison to cotton. Moreover, VILOFT® is produced by extracting cellulose from wood and reshaping it into fibers. VILOFT® is **free of chemical residues, OKEO-TEX certified**, and also available with **FSC®/ USDA biobased product certification**.

**NATURAL  
WARMTH  
SUSTAINABLE  
VILOFT® QUALITY** 

**Wreath | Machine Washable**

2/27nm

60% Merino Wool 40% VILOFT® Viscose



Softness



Moisture Management



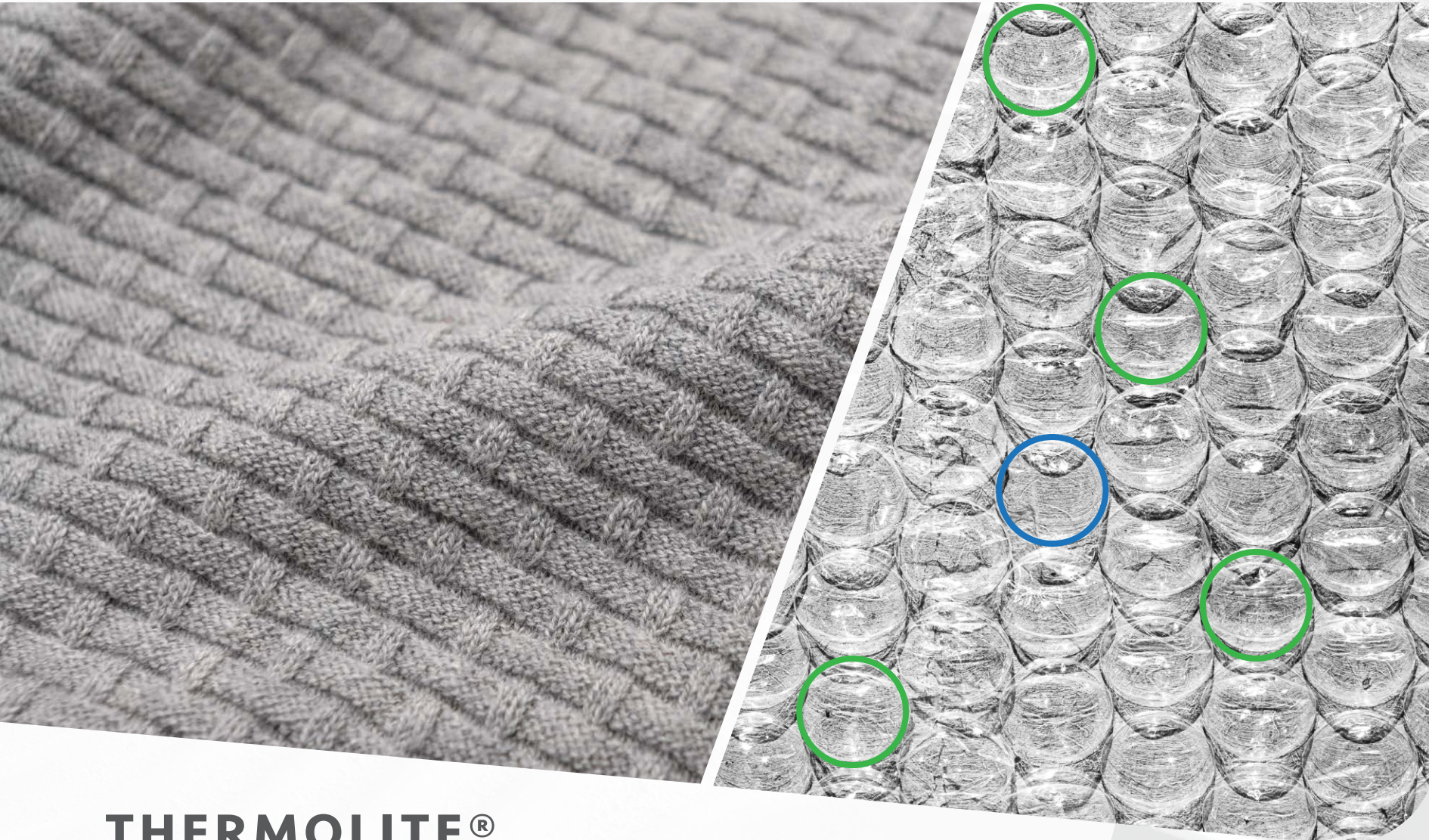
Light and Airy



Insulation



Certified



## THERMOLITE® ECOMADE

THERMOLITE® EcoMade technology adds a new dimension to sustainability, it provides **lightweight warmth** for cold weather apparel and gear due to its **construction with functionality and insulation capability**. Additionally, this technology is made with either **100% recycled PET bottles or 100% textile waste**.

THERMOLITE® EcoMade keeps the wearer warm through its' **insulating properties and is less bulky and lighter in weight** ideal for outdoor enthusiasts.

Incorporating THERMOLITE® EcoMade **made from recycled resources into products reduce waste and helps meet the consumer's need for more sustainable fashion**.

## THERMOLITE® ECOMADE ALL SEASON

Made from 100% post-consumer recycled resources, this innovative polyester fiber is designed to provide year-round comfort to many types of apparel. It provides insulation for lightweight warmth on cold days and helps keep cool and dry on hot days or while being active.

## INSULATION PERFORMANCE SUSTAINABLE THERMOLITE® ECOMADE QUALITY

### Shield | Machine Washable

2/28nm

50% Cotton 40% THERMOLITE® EcoMade Polyester  
10% Merino Wool

### Revolution | Machine Washable

2/32nm

50% Cotton 50% THERMOLITE® EcoMade All Season  
Polyester

### Inspire | Machine Washable

2/28nm

50% MERINO WOOL 50% THERMOLITE® Ecomade  
Polyester

\*HANG TAG CAN BE OFFERED BY The LYCRA Company 



Softness



Light  
weight



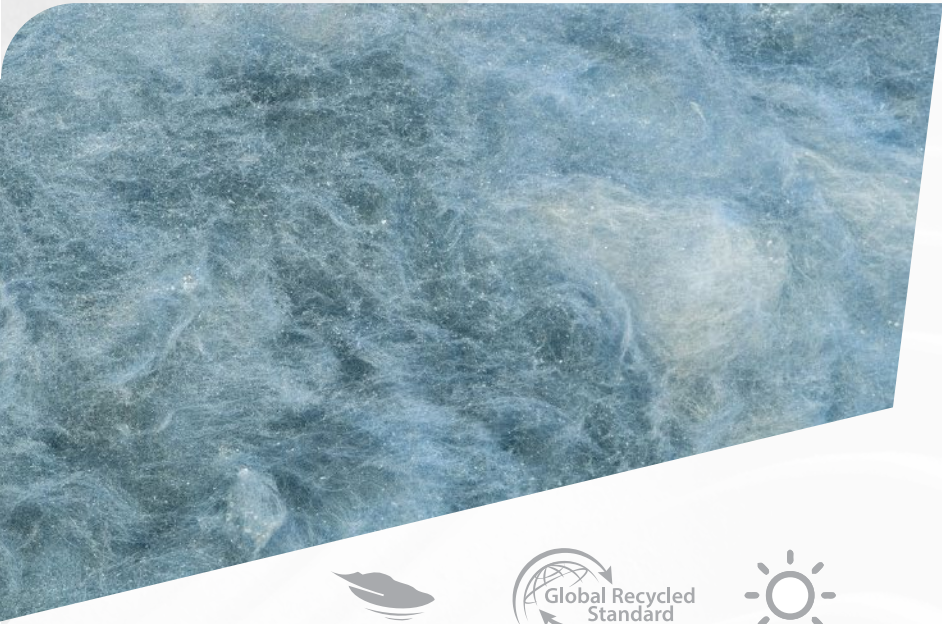
From 100%  
recycled resources



Warmth



Quick  
dry



Softness



contains 50% GRS certified recycled component



Warmth

## SMARTCEL™ sensitive

SMARTCEL™ sensitive is an innovative, eco-friendly cellulose fiber enriched with a vital, essential trace element - **zinc oxide**, which has protective, **antibacterial** and nurturing effects on the skin.

Zinc oxide is vital for our immune system, it protects the skin against **harmful UVA and UVB rays** which can damage our skin cells. It also has a **odor-minimizing** properties which keep textiles feeling fresher for longer.

The fibers are made solely from renewable raw materials, in a closed-loop manufacturing method at Lenzing AG in Austria, making it both eco-friendly and fully biodegradable.

**SKIN FRIENDLY**  
**ANTIBACTERIAL**  
**BIODEGRADABLE**  
**ANTI-ODOR**  
**UV PROTECTION**  
**SMARTCEL™ sensitive**  
**QUALITY**



### Soulful

2/50nm  
 80% Cotton 20% SMARTCEL™ SENSITIVE LYOCELL

### Passion

2/36nm  
 60% Cotton 20% Merino Wool 20% SMARTCEL™ SENSITIVE LYOCELL

\*HANG TAG CAN BE OFFERED BY 

## REGEL™

REGEL™ is a sustainable acrylic fiber that is made by recycling acrylic waste. Regel™ fiber is a GRS certified acrylic fiber, manufactured with an authentic and intimate chemical recycling process which ensures that it has similar features and benefits as conventional acrylic fiber like warmth, comfort and vibrant shades.

**COMFORT**  
**WARMTH**  
**RECYCLED**  
**REGEL™ QUALITY**




### Momentum

2/28nm  
 50% REGEL™ Acrylic 30% Merino Wool 20% Cotton

### Essential

2/15nm  
 50% REGEL™ Acrylic 30% Merino Wool 20% Nylon

\*HANG TAG CAN BE OFFERED BY 



Biodegradable



Skin freindly



Anti-odor



UV protection



Performance Tested  
 AATCC100 - Bacterial Odor Resistant  
 ISO17299 - Deodorization [Isovaleric acid]



## COOLMAX® ECOMADE

COOLMAX® EcoMade delivers both performance and sustainability attributes. Made from **100% textile waste** or **recycled PET bottles**, this polyester fiber is designed to provide year-round comfort to many types of apparel whilst **reducing the impact on the environment** compared with conventional polyester. This versatile fiber helps the **wearer stay cool and comfortable during any activity**.

## SUSTAINABLE MOISTURE-WICKING COOLING PERFORMANCE

The COOLMAX® EcoMade technology is **ideal for outdoor apparel including activewear** and performance due to its' permanent **moisture-wicking performance**.

COOLMAX® EcoMade keeps the **wearer cool and dry** through transporting moisture away from the body. Blending COOLMAX® EcoMade with other **natural fibers offers different performance levels** to appeal to outdoor enthusiasts and athletes dependent on the blending fiber and spinning techniques.

COOLMAX® EcoMade is applicable in almost any garment type from socks, activewear, performance, and outdoor apparel to meet a broad range of consumer needs.

In addition, choosing fibers made from textile waste help achieve a circular economy and reach sustainable goals.

## COOLMAX® ECOMADE ALL SEASON

COOLMAX® EcoMade ALL SEASON technology is **engineered to offer sustainable year-round comfort**. Made from **100% post-consumer recycled resources**, this versatile fiber helps the wearer stay cool when it's warm and warm when it's cool by using an **innovative combination of fibers**.

## COOLMAX® ECOMADE/ ECOMADE ALL SEASON QUALITIES

**Escalate | Machine Washable**


2/48nm  
60% Organic Cotton  
40% COOLMAX® EcoMade Polyester

**Dash | Machine Washable**

2/48nm  
50% COOLMAX® EcoMade Polyester  
50% TENCEL™ Lyocell

**Boost | Machine Washable**

2/32nm  
60% Cotton  
40% COOLMAX® EcoMade All Season Polyester

\*HANG TAG CAN BE OFFERED BY: The LYCRA Company 

**25%**  
Reduction of CO2 emissions vs  
conventional polyester production

**SUSTAINABLE  
INNOVATIONS**  
fibers made from textile waste

**COOL AND DRY**  
Keeping wearer comfortable

**HIGH PERFORMANCE &  
ACHIEVE CIRCULAR**







## TENCEL™ LYOCELL

TENCEL™ Lyocell is produced by environmentally responsible processes from the sustainably sourced natural raw material wood. TENCEL™ Lyocell brings **natural comfort and a versatile fiber**, blendable with natural fibers to enhance the aesthetics and functionality of fabrics. TENCEL™ Lyocell's unique properties are its **strength, efficient moisture absorption, and long-lasting softness.**

## MOISTURE ABSORPTION GENTLE ON SKIN STRENGTH

### TENCEL™ LYOCELL QUALITIES

**Dash | Machine Washable**

2/48nm

50% COOLMAX® EcoMade Polyester

50% TENCEL™ Lyocell

**Monarch | Machine Washable**

2/30nm

60% Organic Cotton 35% TENCEL™ Lyocell

5% Yak Hair

\*HANG TAG CAN BE OFFERED BY LENZING™



## REFIBRA™ LYOCELL

LENZING™ Lyocell fibers with REFIBRA™ technology **upcycles cotton scraps** from garment production and transformed them into cotton pulp. Combined with wood pulp and raw material, it is transformed into **a new virgin TENCEL™ Lyocell** fibers ready to be blended with our eco-friendly yarns and premium quality fibers to make fabrics and garments.

## THE GOOD LOOP CIRCULAR ECONOMY

Combining the unique physical properties of TENCEL™ Lyocell fibers with REFIBRA™ technology brings **quality, performance, versatility**, and the benefit of achieving **circularity** through diverting tons of cotton scraps from the waste stream.

### REFIBRA™ LYOCELL QUALITIES

**Panorama | Machine Washable**

2/36nm

60% REFIBRA™ Lyocell 40% Extrafine Merino Wool

\*HANG TAG CAN BE OFFERED BY LENZING™



### FSC CERTIFIED

Responsibly sourced wood and pulp

### BREATHABLE

Gently embrace your body with naturally manage the transportation of moisture

### 99%

Recovery rate of solvent during the solvent-spinning process to be recycled and reused

### BIODEGRADABLE

To assure low environmental impact throughout their lifecycle

## LENZING™ ECOVERO™

LENZING™ ECOVERO™ is a viscose fiber derived from certified sustainable and renewable wood and pulp from controlled sources. LENZING™ ECOVERO™ assures the characteristics, versatility of viscose whilst manufactured responsibly, meets EU Ecolabel high environmental standards, traceable and has a low environmental impact.

## GENTLE ON SKIN TRACEABLE LOWER EMISSION

ECOVERO™ is **traceable** especially in manufacturing, focusing on compliance and quality. We trace our products by **identifying the origin through records and thus providing visibility** across the supply chain. Certificates of materials, origins, and purchase order numbers are available to **link each stage back to their sources within the supply chain**. Traceability shows the authentication of manufacturing.

**Efficient moisture regulation** - The cellulosic fibers of Ecovero are structured to regulate the absorption and release of moisture, which the fiber can absorb four times its weight in water.

**Organic & Biodegradable** - It comes from an organic source, wood pulp, it can fully incorporated back into nature in a few months in a landfill.

## LENZING™ ECOVERO™ QUALITIES



At Novetex, we combine the **innovative and renewable** LENZING™ fibers with **our spinning expertise**, to produce **a range of blends that optimize the properties of the fiber**.

Our range of qualities containing LENZING™ ECOVERO™ fibers delivers the most relevant and **commercially viable fibers for performance wear to interiors**, optimizing the characteristics of LENZING™ ECOVERO™ fibers.

### Perusal | Machine Washable

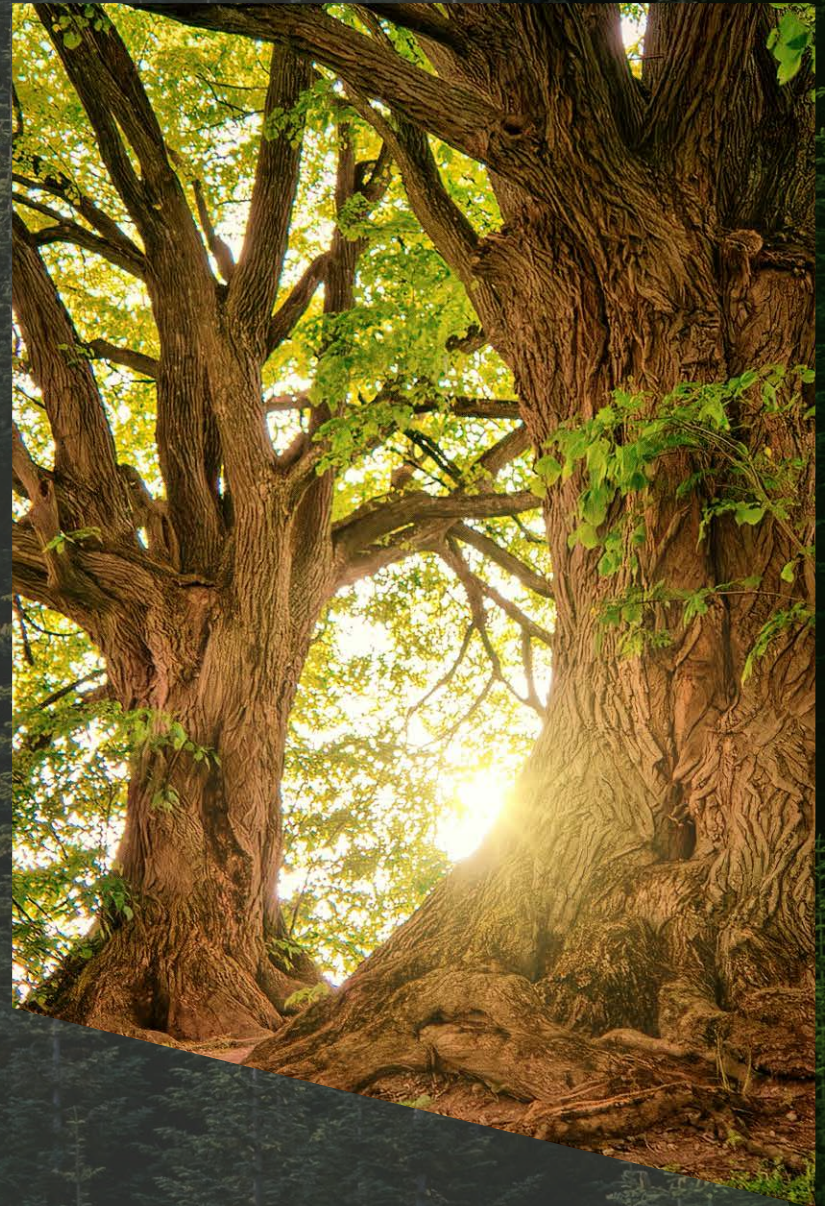
2/36nm

50% Recycled Polyester 30% ECOVERO™ Viscose  
20% Merino Wool

### Subdue | Machine Washable

2/48nm

55% Cotton 30% ECOVERO™ Viscose 10% Nylon  
5% Cashmere



### FSC CERTIFIED

Certified, controlled and sustainable wood sources

### LOWER IMPACT

50% lower CO2 emissions and water impact compared to generic Viscose

### ECO-RESPONSIBLE

Use high environmental standard production process, contributing to a cleaner environment.

### SUPPLY CHAIN TRANSPARENCY

Traceable throughout the value chain

### Garnish | Machine Washable

2/32nm

65% ECOVERO™ Viscose 35% Merino Wool

# SUSTAINABLE & FUNCTIONAL

## PERUSAL

RYH-SW	120078GRS	OFF WHITE	B1
RYH-MW	130033GRS	SAND	A1
RYH-MV	170059GRS	MAUVE SHADOW	A3
RYH-MS	180106GRS	SLATE	B2
RYH-SS	220008GRS	NOIR	B4
RYH-SG	220079GRS	COOL MINT	A2
RYH-MB	220086GRS	NEPTUNE	A4
RYH-MS	220095GRS	SONIC SILVER	B3

## ESCALATE

OCEMH-SB	2290CSGRS	NAVY	B3
OCEMH-SR	500040CSGRS	FLAME	A3
OCEMH-MB	700150CSGRS	CHAMBRAY	B2
OCEMH-MS	700370CSGRS	SILVER	B1
OCEMH-SW	1200780CSGRS	OFF WHITE	A1
OCEMH-SS	2200080CSGRS	NOIR	B4
OCEMH-MN	2200580CSGRS	BISQUE	A4
OCEMH-SR	2200720CSGRS	HYDRANGEA	A2

## SOULFUL

SVOH-MB	10136	BLUE RIBBON	B3
SVOH-MO	30016	GET READY	A3
SVOH-SS	50028	BLACK	B4
SVOH-MB	150142	LAVENDER MIST	B2
SVOH-SV	150179	LAVENDULA	A2
SVOH-SN	160205	CHAMPAGNE BEIGE	A1
SVOH-SG	160285	GREEN LANES	B1
SVOH-MS	220041	IRON	A4

## SUBDUE

EVDH-MN	130164	TAPIOCA	B1
EVDH-SW	180089	OPTIC WHITE	A1
EVDH-MG	180124	EVERYGREEN	B3
EVDH-SS	220008	NOIR	B4
EVDH-SG	220049	FROG MINT	B2
EVDH-SR	220072	HYDRANGEA	A2
EVDH-MB	220086	NEPTUNE	A4
EVDH-MS	220094	ALUMINIUM	A3

## SHIELD

TOH-MB	10139SLSGRS	MIDNIGHT	B3
TOH-MN	1151SLSGRS	VENEAR	A4
TOH-MN	120034SLSGRS	ANGORA	A2
TOH-MS	120075SLSGRS	THUNDER	B1
TOH-SW	120078SLSGRS	OFF WHITE	A1
TOH-SS	220008SLSGRS	NOIR	B4
TOH-SR	220072SLSGRS	HYDRANGEA	A3
TOH-SB	220083SLSGRS	ICEBERG	B2

## PASSION

LOSH-MS	120073SLS	NEW SILVER	A4
LOSH-MR	130071SLS	CONFETTI	A2
LOSH-SY	130085SLS	MANGO	A1
LOSH-MG	140107SLS	STORM	B2
LOSH-SB	160132SLS	BLISSFUL	A3
LOSH-MS	160154SLS	BLACK OYSTER	B4
LOSH-SN	240006SLS	MOCHA	B1
LOSH-MB	240010SLS	BLUEPRINT	B3

## GARNISH

EVH-SB	118SLS	NAVY	C4
EVH-MR	80034SLS	PRESERVE	B4
EVH-MO	120009SLS	HONEY	A4
EVH-MS	120073SLS	NEW SILVER	D2
EVH-SW	120077SLS	IVORY	A1
EVH-MS	130038SLS	SIDEWALK	D3
EVH-MR	130071SLS	CONFETTI	B3
EVH-SY	130085SLS	MANGO	A3
EVH-MG	140106SLS	CACTUS	B1
EVH-MB	160134SLS	MINERAL MIST	C2
EVH-MN	160141SLS	MOONBEAM	A2
EVH-SG	190115SLS	SACRAMENTO	C1
EVH-SS	220008SLS	NOIR	D4
EVH-SV	220090SLS	LAVENDER	B2
EVH-SS	240005SLS	TINT	D1
EVH-MB	240010SLS	BLUEPRINT	C3

## WREATH

DVH-MG	120004	BLUE STEEL	B2
DVH-SW	120078	OFF WHITE	A1
DVH-MB	160134	MINERAL	B1
DVH-SN	210031	BISCUIT	A4
DVH-MB	210081	DENIM	B3
DVH-SS	220008	NOIR	B4
DVH-SR	220072	HYDRANGEA	A2
DVH-SV	220090	LAVENDER	A3

## INSPIRE

TDH-MG	70049SLS	BARBOUR	B3
TDH-SY	130085SLS	MANGO	A2
TDH-SG	240003SLS	LIMEADE	A3
TDH-SS	240005SLS	TINT	A1
TDH-MB	240010SLS	BLUEPRINT	A4
TDH-MN	240011SLS	TIRAMISU	B2
TDH-MS	240020SLS	GREY MELANGE	B1
TDH-SB	240021SLS	NAVY	B4

## PANORAMA

RFDH-MS	034SLS	CHARCOAL	B4
RFDH-MB	60009SLS	BLUE STEEL	B3
RFDH-MS	70037SLS	SILVER	A1
RFDH-MG	140107SLS	STORM	B1
RFDH-MN	140134SLS	TUFFEL	A4
RFDH-SR	220072SLS	HYDRANGEA	A2
RFDH-SV	220090SLS	LAVENDER	A3
RFDH-SB	240008SLS	SKYDIVER	B2

## BOOST

BOXH-MN	80082GRS	FUDGE	B1
BOXH-SG	190115GRS	SACRAMENTO	B3
BOXH-SY	220001GRS	CANARY	A2
BOXH-SV	220004GRS	MALLOW	B2
BOXH-MS	220007GRS	MERCURY	C1
BOXH-MB	220020GRS	SPACE	A3
BOXH-SS	220021GRS	NOBEL	C2
BOXH-MS	220042GRS	BATTLESHIP	C3
BOXH-SW	220043GRS	ICE WHITE	A1

## MONARCH

CET-SW	120078OCS	OFF WHITE	B1
CET-MB	160134OCS	MINERAL MIST	A2
CET-MN	160141OCS	MOONBEAM	B2
CET-MG	180035OCS	VINCENT	A4
CET-SS	220008OCS	NOIR	B4
CET-SB	220083OCS	ICEBERG	A3
CET-MB	220087OCS	LAPIS	B3
CET-SV	220090OCS	LAVENDER	A1

## REVOLUTION

TOEH-MN	80082GRS	FUDGE	B1
TOEH-SG	190115GRS	SACRAMENTO	B3
TOEH-SY	220001GRS	CANARY	A2
TOEH-SV	220004GRS	MALLOW	B2
TOEH-MS	220007GRS	MERCURY	C1
TOEH-MB	220020GRS	SPACE	A3
TOEH-SS	220021GRS	NOBEL	C2
TOEH-MS	220042GRS	BATTLESHIP	C3
TOEH-SW	220043GRS	ICE WHITE	A1

## DASH

COMH-MB	10136GRS	BLUE RIBBON	A4
COMH-MG	70049GRS	BARBOUR	B2
COMH-MS	160087GRS	SLATE	B1
COMH-SS	220008GRS	NOIR	B4
COMH-SG	220049GRS	FROG MINT	A2
COMH-SR	220072GRS	HYDRANGEA	A1
COMH-SB	220083GRS	ICEBERG	A3
COMH-MB	220087GRS	LAPIS	B3

NOVETEX

# S.C.C.

Sustainable Customize Choice

Novetex is committed to sustainability,  
we aspire to be one of the top destinations for the best sustainable yarn product.  
We believe sustainable yarns and practices not only divert products from landfills but build tomorrow's new green environment and innovations with a circular economy.

Novetex is proud to introduce Sustainable Customize Choice - S.C.C., a fully customized platform for helping clients innovate to sustainability.

S.C.C embraces the key sustainable qualities for selection, clients reserve 100% rights to customize their distinctive sustainable choice. Engage with us to a more sustainable future.

RWS  
Wool

RAS  
Alpaca

Organic  
Cotton

Recycle  
Fibers

The LYCRA Company

Lenzing  
Innovative by nature

Kelheim  
Fibres

smartfiberAG  
natural fibers

ADITYA BIRLA  
Wool and Animal Fibres



EcoVero™



VILOFT®  
A NEW DIMENSION OF COMFORT



SUPIMA®  
WORLD'S FINEST COTTONS



## aw 24/25 sustainable functional

Committed to Sustainability

All Autumn Winter Machine Washable qualities are approved by AATCC.

All qualities with Organic cotton, RWS/RAS fibers, GCS/SFA cashmere and Recycled fibers are subjected to limited supply.  
Colours may vary from colour cards swatches and different dye lots.

Colours with sharing tabs are subjected to colour variation.

Each season our colours may vary, to guarantee your expectations, please advise our latest shade card.

Please contact us if you have any queries: [ntx@novetex.com](mailto:ntx@novetex.com)



**aw**  
**24|25**

# sustainable & functional

**PERUSAL** 2/36NM 50% RECYCLED POLYESTER 30% ECOVERO™ VISCOSE 20% MERINO WOOL - **Machine Washable**  
*Available in 8 colours*

**SUBDUE** 2/48NM 55% COTTON 30% ECOVERO™ VISCOSE 10% NYLON 5% CASHMERE - **Machine Washable**  
*Available in 8 colours*

**GARNISH** 2/32NM 65% ECOVERO™ VISCOSE 35% MERINO WOOL - **Machine Washable**  
*Available in 16 colours*

**PANORAMA** 2/36NM 60% REFIBRA™ LYOCELL 40% EXTRAFINE MERINO WOOL - **Machine Washable**  
*Available in 8 colours*

**MONARCH** 2/30NM 60% ORGANIC COTTON 35% TENCEL™ LYOCELL 5% YAK HAIR - **Machine Washable**  
*Available in 8 colours*

**DASH** 2/48NM 50% COOLMAX® ECOMADE POLYESTER 50% TENCEL™ LYOCELL - **Machine Washable**  
*Available in 8 colours*

**ESCALATE** 2/48NM 60% ORGANIC COTTON 40% COOLMAX® ECOMADE POLYESTER - **Machine Washable**  
*Available in 8 colours*

**SHIELD** 2/28NM 50% COTTON 40% THERMOLITE® ECOMADE POLYESTER 10% MERINO WOOL - **Machine Washable**  
*Available in 8 colours*

**WREATH** 2/27NM 60% MERINO WOOL 40% VILOFT® VISCOSE - **Machine Washable**  
*Available in 8 colours*

**INSPIRE** 2/28NM 50% MERINO WOOL 50% THERMOLITE® ECOMADE POLYESTER - **Machine Washable**  
*Available in 8 colours*

**BOOST** 2/32NM 60% COTTON 40% COOLMAX® ECOMADE ALL SEASON POLYESTER - **Machine Washable**  
*Available in 9 colours*

**REVOLUTION** 2/32NM 50% COTTON 50% THERMOLITE® ECOMADE ALL SEASON POLYESTER - **Machine Washable**  
*Available in 9 colours*

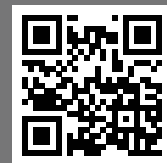
**SOULFUL** 2/50NM 80% COTTON 20% SMARTCEL™ SENSITIVE LYOCELL - **Machine Washable**  
*Available in 8 colours*

**PASSION** 2/36NM 60% COTTON 20% MERINO WOOL 20% SMARTCEL™ SENSITIVE LYOCELL - **Machine Washable**  
*Available in 8 colours*

**id.Novetex Textiles Limited**

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www.novetex.com



e-Colour Card

aw  
24|25

# sustainable & functional

The sustainable and functional collection fuses premium sustainable and functional yarns delivering high performances of insulation to moisture wicking whilst blended with fibres made from organic cotton, recycled polyester to traceable regenerative wood and pulp fibre. Additionally spun with supreme natural fibres to present a collection of soft and luxurious finishing of yarns . We believe sustainable yarns and practices not only diverts products from landfills but help those to achieve a circular economy.

Novetex - Committed to Sustainability